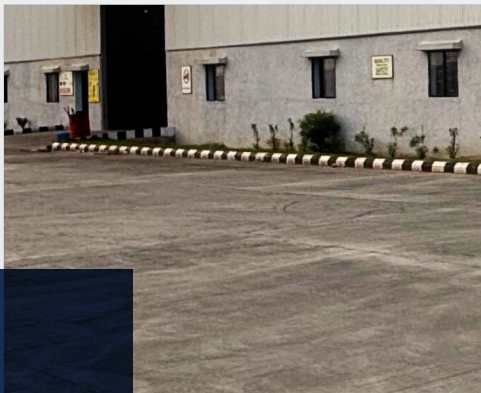
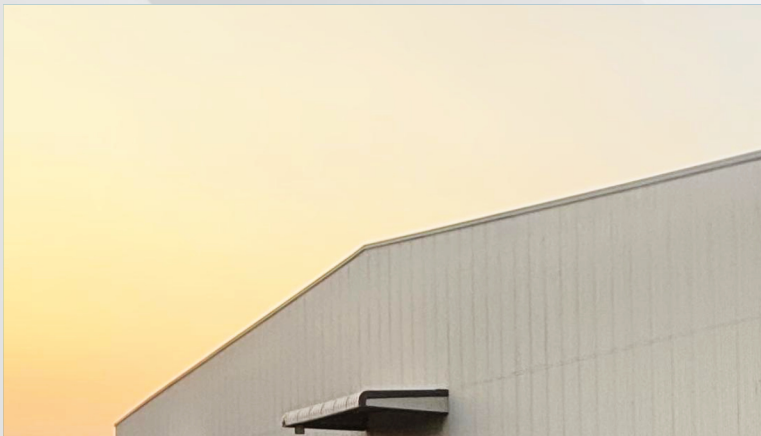
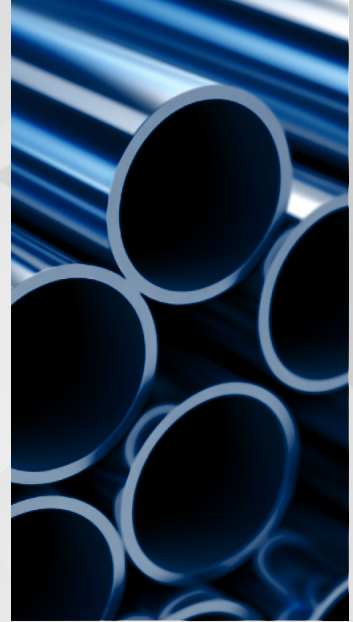
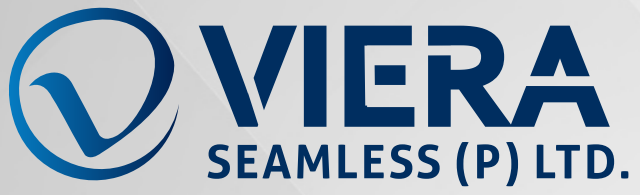




**SEAMLESS BY DESIGN
SUSTAINABLE BY VISION**



ABOUT US

Viera Seamless Pvt. Ltd. is a next-generation manufacturer of seamless steel pipes and tubes, headquartered in Nagpur, Maharashtra. Backed by five decades of expertise, our 1,00,000 sq. ft. facility with a 30,000 metric-ton annual capacity delivers high-performance carbon, alloy, and stainless-steel pipes for critical industries, oil & gas, power, automotive, infrastructure, and more.

Our fully integrated plant, from hot-finished to cold-drawn pipes, is powered by Industry 4.0 automation, smart factory processes, and rigorous quality controls. With central India connectivity to major ports, we ensure agile, cost-efficient global delivery while upholding our commitment to precision, innovation, and sustainability.



Vision

Our vision is to redefine the future of seamless steel by engineering high-quality products that power industries, inspire trust, and advance sustainable progress worldwide.



Mission

We are on a mission to deliver seamless pipes of world-class precision, using the latest technology, expertise, and environmentally responsible practices to fuel industrial growth across borders.

Core Values



Purpose-driven
precision behind
every product



Innovation for
constant tech &
process upgrades



Responsible
manufacturing for a
cleaner tomorrow



Integrity & trust to
build long term
relationships



Customer -centricity
at the core of our
performance

SUSTAINABILITY THAT PROMISES A GREENER FUTURE

Our commitment to sustainable practices is just as strong as our focus on delivering the highest quality products.



Solar-powered Infrastructure

A significant share of our plant's power requirements is met through solar energy



Net Zero Roadmap

We are actively reducing emissions across every production stage, and are on our way to achieve 'Net Zero'



Zero Fossil Fuel Usage

Our seamless pipe production plants are designed to eliminate reliance on fossil fuels.



Intelligent Resource Management

Industry 4.0 automation and smart process control significantly reduce waste dumps, optimize energy use, and support a cleaner industrial footprint.





EXPORTS

Viera Seamless has emerged as a globally renowned and trusted name in the seamless pipe industry. We have a diversified product portfolio engineered as per the international standards, we cater to clients across the world.

Our seamless export capabilities are complemented by competitive pricing and superior relation and delivery time management. A major chunk of our monthly dispatches is for the global markets, showcasing the trust we garnered and boosting our global footprint.

Our Export Markets



North America &
South America - USA,
Canada, Mexico,
Brazil

European Union
- Poland, France,
Germany, Italy

Middle East &
Africa - Turkey,
Egypt

QUALITY ASSURANCE & APPROVALS

At Viera Seamless, quality isn't just a metric — it's our foundation. Every pipe we manufacture reflects our engineering discipline, process integrity, and commitment to quality excellence. Our quality assurance system is certified to ISO 9001, ISO 14001, and ISO 45001, and our products are PED 2014/68/EU approved. This commitment is embedded across every stage of production through system-driven controls, calibrated equipment, and rigorous inspection protocols aligned with global standards.



WE COMBINE



Stringent in-process testing



Advanced in-house laboratories



Certified raw material sourcing



Robust supply chain network

To ensure every delivery exceeds client expectations on performance, reliability, and compliance.





QUALITY CONTROL & PRODUCT RELIABILITY

At Viera Seamless, every pipe is engineered to top-notch quality and built to last. Our quality control management ensures reliability at every step, from raw material intake to final dispatch.

Inspection Stages

Incoming round bars, mother hollows, and finished pipes are rigorously inspected for roundness, OD, wall thickness, surface finish, porosity, and inclusion rating. Metallurgical evaluations, including grain structure and chemical composition, are conducted using a 100x Inverted Metallurgical Microscope and Shimadzu Optical Emission Spectrometer.

Mechanical Testing

Our in-house laboratory performs tensile, flattening, and flare tests in line with global standards using the latest version of the FIE make 600kN Universal Testing Machine. Hardness is verified with the latest FIE make Digital Rockwell Hardness Tester, ensuring consistent accuracy and reliability.

UT (Ultrasonic Testing)

Longitudinal, lateral, and transverse internal defects are identified using an off-line, automatic rotating probe-type Ultrasonic Testing machine, meeting client-specific and international quality benchmarks.

ECT (Eddy Current Testing)

Subsurface and surface flaws are detected using an off-line, SCADA-based automatic Eddy Current Testing system, ensuring non-destructive reliability at scale.



Hydrostatic Pressure Testing

Pipes are tested hydrostatically up to 5000 psi using a heavy-duty, PLC-based automatic hydrotester, tailored to client and application-specific standards.

TESTING FACILITY



UTM – UNIVERSAL
TESTING MACHINE



OPTICAL EMISSION
SPECTROMETER



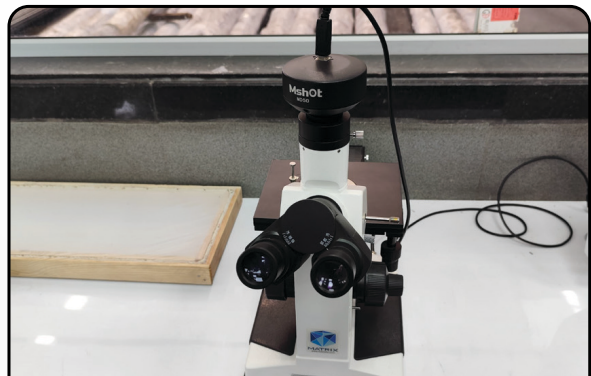
CHARPY IMPACT
TESTING MACHINE



DIGITAL ROCKWELL
HARDNESS TESTER



BRINELL HARDNESS
TESTER



METALLURGICAL
MICROSCOPE

INDUSTRIES SERVED

At Viera Seamless, every pipe is engineered to top-notch quality and built to last. Our quality control management ensures reliability at every step, from raw material intake to final dispatch.



Oil & Gas



Heat Exchangers



Boilers



Automobile



General Engineering



Railways



Refineries



Mechanical & Structural

CERTIFICATIONS



ISO 9001:2015



ISO 14001:2015



ISO 45001:2018



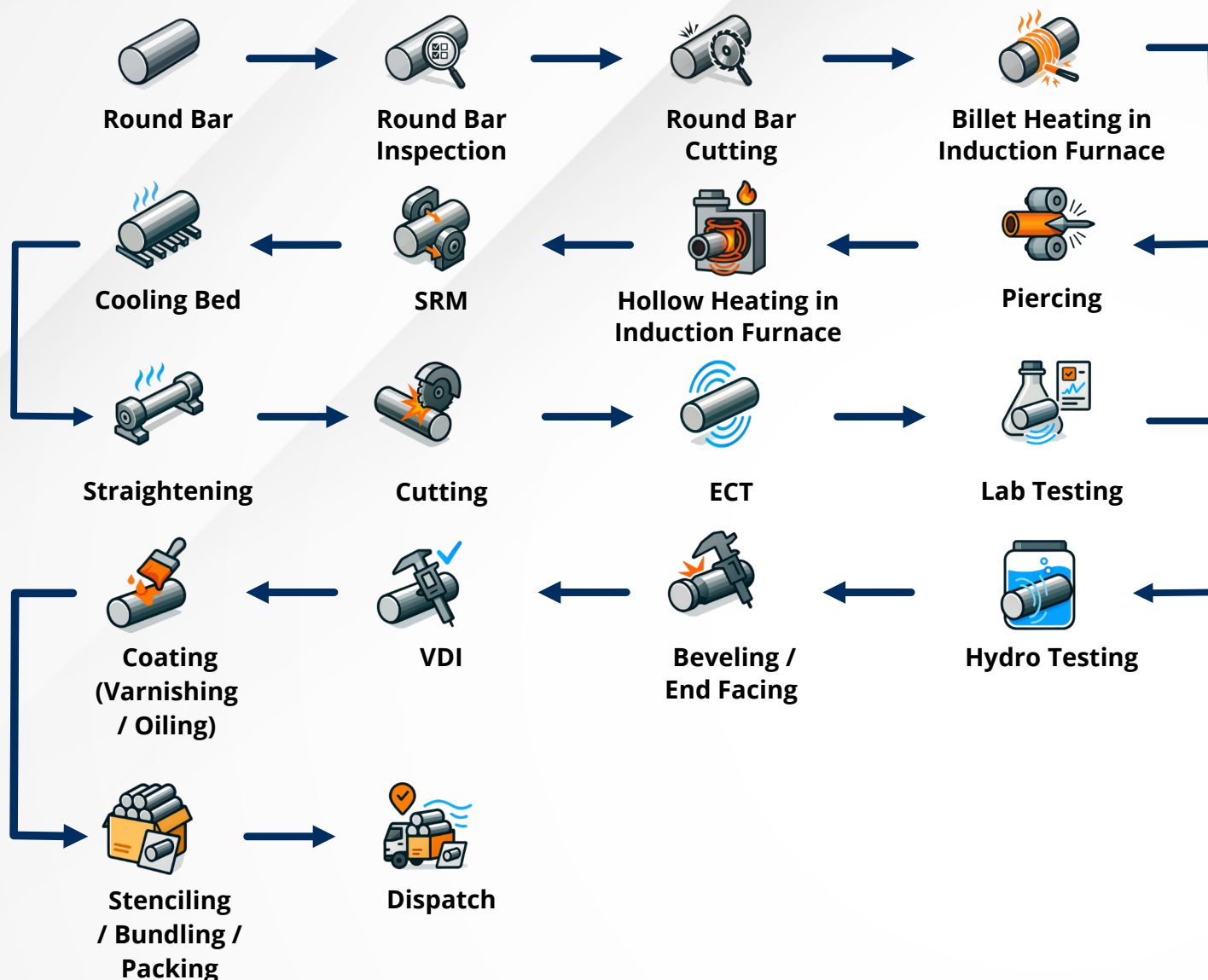
**MSME
Certification**



**GULF LLOYDS
BUSINESS ASSURANCE**

HOT FINISH PROCESS

Process Flow (HFS)



SIZE RANGE

CARBON AND ALLOY STEEL

HFS

OD: 30.0 - 168.3 mm
WT: 3.0 - 15.0 mm

CARBON, ALLOY & STAINLESS STEEL

CDS

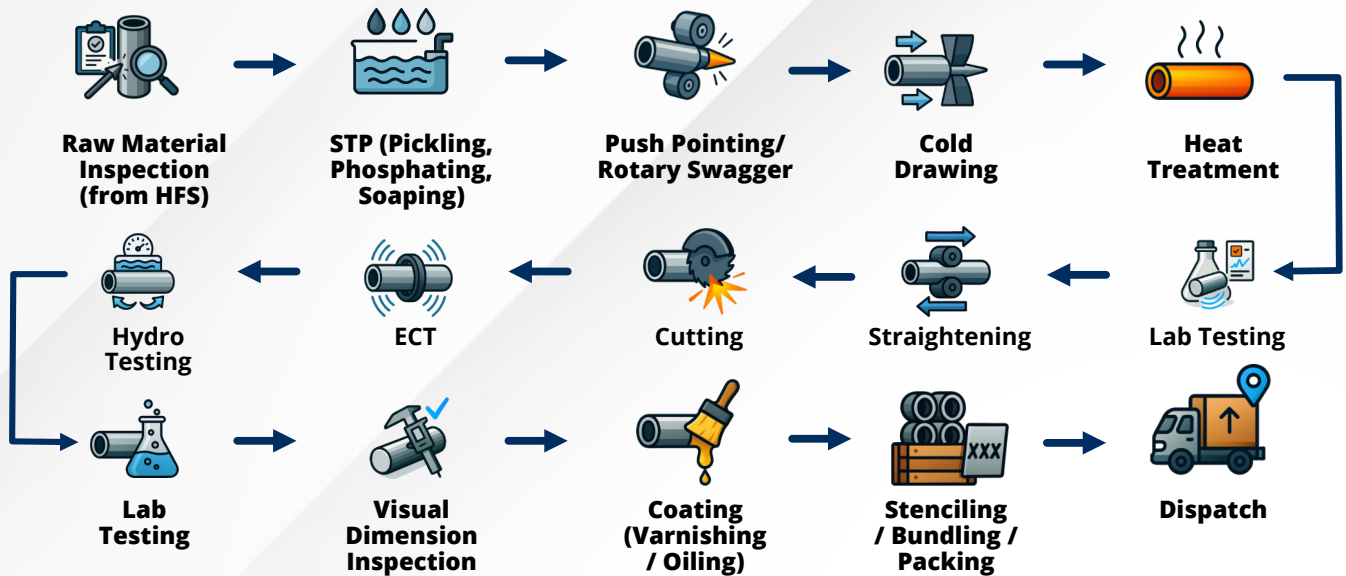
OD: 150 mm
WT: 22 mm

STAINLESS STEEL

OD: 8.0 - 114.3 mm
WT: 0.89 - 15 mm

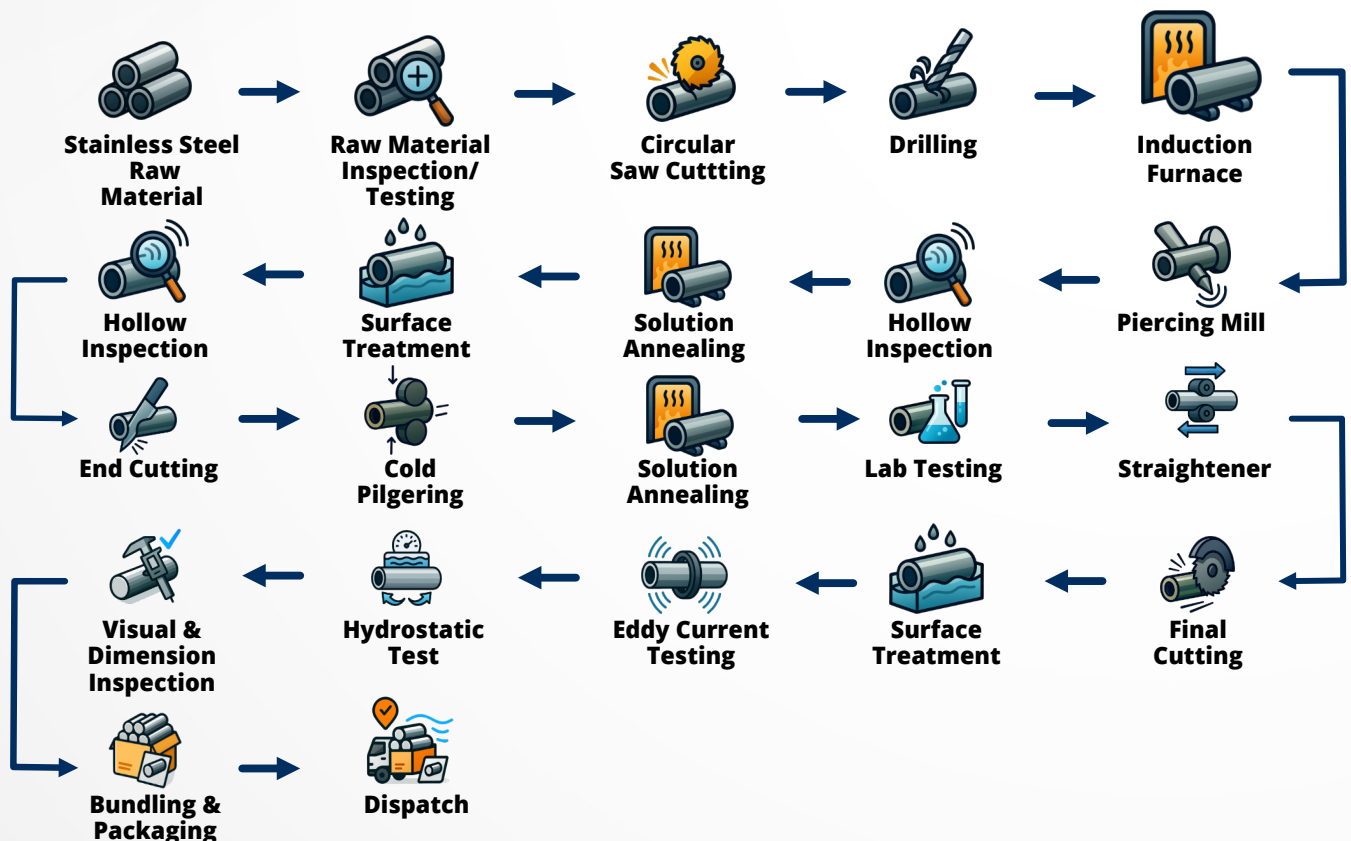
COLD FINISH PROCESS

Process Flow (CDS)



STAINLESS STEEL TUBES/PIPES PROCESS

Process Flow (CDS)



PRODUCTS APPLICATION AND SPECIFICATION



HEAT EXCHANGER / BOILER TUBES & PIPES

ASTM: A179, A192, A210,
A213, A334,
BS: 3059
IS: 1914, 2416, 11714, 4925
EN: 10216-2, EN10216-5



'U' BEND TUBES

ASTM: A213, A688, A179,
A192
EN: 10216-2, EN10216-5



STRUCTURAL & GENERAL ENGINEERING TUBE & PIPES

ASTM: A106, A269, A270



MINING DRILL ROD BAR & GUN DRILL BAR

SAE: 1040, 1541, 4130,
4140
Conventional: HW - HW
IS: 40Cr



HYDRAULIC CYLINDER TUBE

ASTM: A-519 / ST52
EN: 10305-1, 10305-2
IS: 3601



PRECISION TUBES

SAE: J524
ASTM: A269
EN: 10305, 10305-1,
10305-2



MACHINICAL TUBING

SAE: 1018, 1020, 1026
EN: 10305-1, 10305-2



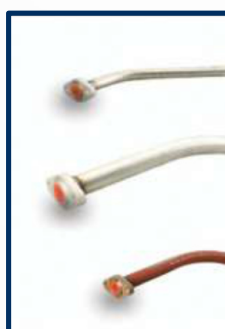
BEARING

SAE: 52100, SCM415
EN: 100Cr6, 16MnCr5



HYDRAULIC LINE PIPE

ASTM: A-106, A-333, A-334
EN: 10216-1
IS: 1239



RAILWAYS

SAE: 1018, 1045
EN: 10083-1
IS: 1239-1 / 1239-2

ASTM SCHEDULE SIZE CHART

Nominal Bore	Outside Diameter		Wall Thickness	Schedule	Class	Weight	
	Inch	MM				Kg Per Meter	Lbs Per Foot
1/8"	0.405	10.3	1.70	40	STD	0.36	0.242
			2.40	80	XS	0.47	0.316
1/4"	0.54	13.7	2.20	40	STD	0.62	0.417
			3.02	80	XS	0.79	0.531
3/8"	0.375	17.1	2.30	40	STD	0.84	0.565
			3.20	80	XS	1.10	0.739
1/2"	0.84	21.3	2.77	40	STD	1.30	0.874
			3.73	80	XS	1.62	1.089
			4.78	160	-	1.95	1.310
			7.47	-	XXS	2.55	1.714
3/4"	1.05	26.7	2.87	40	STD	1.69	1.136
			3.91	80	XS	2.20	1.478
			5.56	160	-	2.90	1.949
			7.82	-	XXS	3.64	2.446
1"	1.315	33.4	3.38	40	STD	2.50	1.680
			4.55	80	XS	3.24	2.177
			6.35	160	-	4.24	2.849
			9.09	-	XXS	5.45	3.662
1-1/4"	1.66	42.2	3.56	40	STD	3.39	2.278
			4.85	80	XS	4.47	3.004
			6.35	160	-	5.61	3.770
			9.70	-	XXS	7.77	5.221
1-1/2"	1.9	48.3	3.68	40	STD	1.23	0.827
			5.08	80	XS	1.65	1.109
			7.14	160	-	2.20	1.478
			10.16	-	XXH	2.91	1.955
2"	2.375	60.3	3.91	40	STD	5.44	3.656
			5.54	80	XS	7.48	5.026
			8.74	160	-	11.11	7.466
			11.07	-	XXH	13.47	9.051
2-1/2"	2.875	73	5.16	40	STD	8.63	5.799
			7.01	80	XS	11.41	7.667
			9.53	160	-	14.92	10.026
			14.02	-	XXS	20.37	13.688
3"	3.5	88.9	4.80	-	-	9.95	6.686
			5.49	40	STD	11.29	7.587
			7.62	80	XS	15.27	10.261
			11.13	160	-	21.35	14.347
			15.24	-	XXS	27.63	18.567
3-1/2"	4	101.6	4.80	-40	STD	11.46	7.701
			5.74			13.57	9.119
			8.08	80	XS	18.63	12.519
			12.00			26.51	17.810
			16.50			34.63	23.270
4	4.5	114.3	6.02	-		10.88	7.311
			8.56	-		12.96	8.709
5	5.56	141.3	6.55	40	STD	21.77	14.629
			9.53	80	XS	30.97	20.811
			12.70	120	-	40.28	27.067
			15.90	160	-	49.17	33.404
6	6.63	168.3	7.11	40	STD XS	28.26	18.990
			10.97	80		42.56	28.599
			14.30	12	-	54.31	36.495

Specifications Catered

Product Specification	Grades	Product Specification	Grades
ASTM A 53	A,B,C	BS 3601	-
ASTM A 106	A,B,C	BS 3602-1	-
ASTM A 179	-	BS 3059	-
ASTM A 192	-	BS 6323-4	-
ASTM A 210	A1,C	EN 10084	16MnCr5, 20MnCr5
ASTM A 333	1, 3, 6	EN 10305-1	-
ASTM A 334	1, 3, 6	EN 10305-4	-
ASTM A 519	1010, 1018, 1019, 1020, 1026, 1035, 1040, 1045, 1141, 1518, 1541, 4130, 4140	EN 10297-1	-
ASTM A 513	1010, 1018, 1019, 1020, 1026, 1035, 1040, 1045, 1141, 1518, 1541, 4130, 4140	EN 10216-1	P195T, P235T, P265T
ASTM A 312	TP 304, TP 304L, TP 316, TP 316L	EN 10216-2	P195GH, P235GH, P265GH, 16Mo3
ASTM A 269	TP 304, TP 304L, TP 316, TP 316L	EN 10216-3	P275+N, P355+N
ASTM A 213	T5, T5b, T5c, T11, T12, T22	EN 10025	S235 (J0, JR, J2), S275 (J0, J2, JR), S355 (J0, J2, JR, K2)
ASTM A 335 IS	P5, P5b, P5c, P11, P12, P22	DIN 2391	ST35, ST45, ST52
1875	Class 4	DIN 17175	ST 35, ST 45, 17Mn4, 17Mn5, 15Mo3
IS 3074	CDS-1	SAE J524	
IS 1239 PART-1	-	JIS 4105	SCM 415, SCM 418, SCM 420, SCM 421
STKM	11, 20		

Dimensional Tolerance

Hot Finished Tube/Pipe	OD: 27 - 168.3 mm	Tolerance $\pm$ 1% of OD
		Min $\pm$ 0.5 mm
		Max $\pm$ 0.8 mm
	WT: 3 - 16 mm	Tolerance $\pm$ 10% of WT
	Length: upto 8 meters	Tolerance -0/+ 6 mm
Cold Drawn Tube/Pipe	OD up to 38.1 mm	Tolerance $\pm$ 0.5 %
	OD over 38.1 mm	Tolerance $\pm$ 0.5 %
	WT up to 4 mm	Tolerance $\pm$ 5 %
	WT over 4 mm	Tolerance $\pm$ 5 %
	Length: any length up to 13 meters	Tolerance $\pm$ 5 mm

Tolerance can be considered on request in special cases

CDS SIZE CHART

OD	WT															Length
	0.89	1.50	2.00	2.30	2.60	2.90	3.20	3.60	4.00	4.50	5.00	5.60	6.30	7.10	8.00	
6.00																Length 12.5mtrs max
8.00																
9.53																
10.00																
10.30																
12.00																
13.70																
14.00																
16.00																
17.00																
19.00																
20.00																
21.30																
22.00																
24.00																
25.00																
25.40																
26.00																
26.70																
30.00																Upto WT 4mm Length 12 mtrs/WT 4mm above length 10 mtrs
31.75																
32.00																
33.40																
35.00																
38.00																
40.00																
42.20																
44.50																
48.30																
50.00																
50.80																
54.00																
57.00																
60.00																
60.30																
65.00																
70.00																7mtrs
73.00																
80.00																
88.90																
90.00																

HFS SIZE CHART

OD	WT														Length
	3.00	4.00	5.00	6.00	7.00	8.00	9.00	10.00	11.00	12.00	13.00	14.00	15.00	16.50	
26.70															Upto 8.00 Mtr.
33.40															
42.20															
48.30															
60.30															
73.00															
88.90															
101.60															
114.30															
141.30															
168.30															

SAE 4130, SAE 4140, SCM 415, SAE 8620, ASTM A 213 GR. T11, T22, DIN 10084 GR. 16MNCr5, GR. 20MNCr5 SIZE CHART

OD	WT						Length
	2.90	3.25	3.50	4.00	4.50	5.00	
20.00							Upto 6 mtr or as per customer requirement
22.00							
24.00							
25.00							
25.40							
26.00							
30.00							
32.00							
35.00							
38.10							
40.00							
44.50							
50.80							

SA 192, SA 179, SA 210 GR A1, C, SAE J 524, EN SERIES (EUROPEAN) SIZECHART

OD	WT															Length
	0.89	1.50	2.00	2.30	2.60	2.90	3.20	3.60	4.00	4.50	5.00	5.60	6.00	6.30	7.10	8.00
6.00																
8.00																
9.53																
10.00																
12.00																
14.00																
16.00																
17.00																
19.00																
20.00																
22.00																
24.00																
25.00																
25.40																
26.00																
30.00																
32.00																
35.00																
38.10																
40.00																
44.50																
50.80																
54.00																
57.00																
60.00																
63.50																
70.00																
76.20																

Upto 12.50 Mtr. It may depends on OD X WT

EN8 / C45 / SAE1045 SIZE CHART

OD	WT											Length
	2.90	3.25	3.50	4.00	4.50	5.00	5.50	6.00	6.50	7.00	7.50	
20.00												Upto 6 mtr or as per customer requirement
22.00												
24.00												
25.00												
25.40												
26.00												
30.00												
32.00												
35.00												
38.10												
40.00												
44.50												
50.80												
54.00												
57.00												
60.00												
63.50												
65.00												

ST - 52 & DOM SIZE CHART

OD	WT																Length
	2.50	3.00	3.50	4.00	4.50	5.00	5.50	6.00	6.50	7.00	8.00	9.00	10.00	11.00	12.00	12.70	
25.00																	Upto 6 mtr or as per customer requirement
25.40																	
26.00																	
30.00																	
32.00																	
35.00																	
38.10																	
40.00																	
44.50																	
50.80																	
54.00																	
57.00																	
60.00																	
63.50																	
65.00																	
70.00																	
76.20																	
82.00																	
90.00																	

STAINLESS STEEL TUBES / PIPES SIZE

ASTM A269 Gr. TP 304 & 304 L / TP 310 / TP 316 & 316L / TP 321

OD	WT						
	1.50	2.00	2.50	3.00	3.50	4.00	4.50
12.00							
14.00							
16.00							
18.00							
20.00							
22.00							
25.00							
28.00							
31.75							
38.10							
42.00							
44.50							
50.80							
63.50							

ASTM A312 Gr. TP 304 & 304 L / TP 310 / TP 316 & 316L / TP 321

OD	WT							
	2.30	2.50	3.00	3.50	4.00	4.50	5.00	5.50
17.10								
21.34								
26.67								
33.40								
42.16								
48.26								
60.33								
88.90								

CUTTING EDGE MACHINERIES FOR GLOBAL STANDARD DELIVERY



BEVELING MACHINE



HYDROSTATIC TEST



EDDY CURRENT TEST



STRAIGHTENING
MACHINE



CUTTING MACHINE



BRIGHT ANNEALING
FURNACE



PILGER MILL



DRAW BENCH



STRAIGHTENING
MACHINE

OUR CLIENTS





Empowering Tomorrow's
Infrastructure with a Greener Core

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AREA, UMRED MIDC, NAGPUR,
MAHARASHTRA - 441203

NAGPUR OFFICE ADDRESS:

H.NO.64, STEEL CHAMBER & HARDWARE SOCIETY,
MARUTI SUZUKI ARENA SHOWROOM, BHANDARA
ROAD, KAPSI, NAGPUR, MAHARASHTRA-440035

MUMBAI UNIT ADDRESS:

159, STEEL WAREHOUSING COMPLEX, ROAD NUMBER 1/2,
CHEMSTELLAR CHEMICAL PVT LTD, KALAMBOLI, NAVI
MUMBAI, RAIGAD, MAHARASHTRA - 410218

